

ADDENDUM AND CORRIGENDUM SLIP NO.13 OF 2010

MANUAL OF INSTRUCTIONS ON LONG WELDED RAILS (1996)

1. Para 1.11 of Manual be replaced by the following.

Para 1.11 Destressing Temperature (t_d) is the average rail temperature during the period of fastening the rails to the sleepers after destressing LWR without the use of rail tensor. If rail tensor is used, t_d for all practical purposes is equal to t_o as defined in Para 1.13. Range of t_d or t_o shall be within the limits of rail temperature shown below: -

a) Temperature Zone – I, II & III

Rail Section	Range
i) All sections	t_m to $t_m + 5^{\circ}\text{C}$

b) Temperature Zone -IV

Rail Section	Range
i) 52 Kg & heavier	$t_m + 5^{\circ}\text{C}$ to $t_m + 10^{\circ}\text{C}$
ii) Others	t_m to $t_m + 5^{\circ}\text{C}$