No. CBS/Insp/WBG

Dated 8.02.2015

Principal Chief Engineers:

1. Central Railway, Mumbai CST-400 001.
2. Eastern Railway, Fairlie Place, Kolkata-700 001.
4. East-Coast Railway, Bhubaneswar-751 016.
5. Northern Railway, Baroda House, New Delhi-110 001.
6. North-Central Railway, Allahabad-211 001.
10. Southern Railway, Park Town, Chennai-600 003.
11. South Central Railway, Rail Nilayam, Secunderabad-500 371.
12. South East Central Railway, Bilaspur-495 004
13. South Eastern Railway, Garden Reach, Kolkata-700 043
15. Western Railway, Mumbai-400 020.
16. West-Central Railway, Jabalpur-482 001.

Sub: Addendum and Corrigendum Slip No. 01 to Indian Railway Standard Code of Practice for Metal Arc Welding in Structural Steel Bridges Carrying Rail, Rail-Cum-Road or Pedestrian Traffic (Welded Bridge Code)

Ref: Railway Board’s letter No. 2013/CE-II/BR/IRBM dated 09.02.2015

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In reference to above, Addendum and Corrigendum Slip No. 01 to Indian Railway Standard Code of Practice for Metal Arc Welding in Structural Steel Bridges Carrying Rail, Rail-Cum-Road or Pedestrian Traffic (Welded Bridge Code) is being sent for your information and necessary action please.

Enc.: 1 Copy of A&C Slip No. 01 to IRS Welded Bridge Code

(A.K.Dadarya) 16/2/15
Executive Director (B&S)
For Director General
GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(RAILWAY BOARD)
INDIAN RAILWAY STANDARD
CODE OF PRACTICE FOR METAL ARC WELDING IN STRUCTURAL STEEL BRIDGES CARRYING RAIL, RAIL-CUM-ROAD OR PEDESTRIAN TRAFFIC (WELDED BRIDGE CODE)

ADOPTED – 1972
REVISED – 2001

ADDENDUM & CORRIGENDUM SLIP NO. 01 Dated 16.02.2015

(i) Existing Para 27.1 is to be replaced as under:

27. Inspection and Testing of Welded Joints

27.1 Inspection and Testing of Welded Joints

Inspection of the welded bridge girders carrying rail or rail-cum-road traffic weather of completely welded type or partially welded type except for foot over-bridges shall be entrusted to RDSO. Accordingly, RDSO shall undertake inspection for the first 1000 tonnes of welded plate girders after which the inspection shall be taken over by the respective Zonal Railway/DFCCIL subject to setting up of RDSO certified quality inspection unit (to be headed by officer not below the rank of JA grade officer) by the respective Zonal Railway/DFCCIL. However, RDSO is free to inspect the welding work if considered necessary at any stage of work.

The inspection of triangulated welded girders shall continue to be with RDSO.

BY ORDER

(A.K. Dadarya)
Executive Director (B&S)

LUCKNOW
Dated: 16.02.2015