



ए.के.ददरया  
A.K.Dadarya  
कार्यकारी निदेशक/पुल एवं संरचना  
Executive Director/B&S

भारत सरकार – रेल मंत्रालय  
अनुसंधान अभिकल्प और मानक संगठन  
लखनऊ – 226011  
Government of India-Ministry of Railways  
Research Designs & Standards Organisation

No. CBS/Insp/WBG

Dated 18.02.2015

✓ Principal Chief Engineers:

1. Central Railway, Mumbai CST-400 001.
2. Eastern Railway, Fairlie Place, Kolkata-700 001.
3. East Central Railway, Hazipur-844 101.
4. East-Coast Railway, Bhubaneshwar-751 016.
5. Northern Railway, Baroda House, New Delhi- 110 001.
6. North-Central Railway, Allahabad-211 001.
7. North Eastern Railway, Gorakhpur-273 001.
8. North-Western Railway, Jaipur-302 001.
9. Northeast Frontier Railway, Maligaon, Guwahati-781 011.
10. Southern Railway, Park Town, Chennai-600 003.
11. South Central Railway, Rail Nilayam, Secunderabad-500 371.
12. South East Central Railway, Bilaspur-495 004
13. South Eastern Railway, Garden Reach, Kolkata-700 043
14. South-West Railway, Hubli-580 023.
15. Western Railway, Mumbai-400 020.
16. West-Central Railway, Jabalpur-482 001.

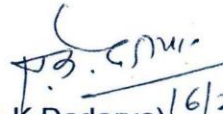
**Sub:** Addendum and Corrigendum Slip No. 01 to Indian Railway Standard Code of Practice for Metal Arc Welding in Structural Steel Bridges Carrying Rail, Rail-Cum-Road or Pedestrian Traffic (Welded Bridge Code)

**Ref:** Railway Board's letter No. 2013/CE-II/BR/IRBM dated 09.02.2015

\*\*\*\*\*

In reference to above, Addendum and Corrigendum Slip No. 01 to Indian Railway Standard Code of Practice for Metal Arc Welding in Structural Steel Bridges Carrying Rail, Rail-Cum-Road or Pedestrian Traffic (Welded Bridge Code) is being sent for your information and necessary action please.

**Enc.:** 1 Copy of A&C Slip No. 01  
to IRS Welded Bridge Code

  
(A.K.Dadarya) 16/2/15  
Executive Director (B&S)  
For Director General

**GOVERNMENT OF INDIA  
MINISTRY OF RAILWAYS  
(RAILWAY BOARD)  
INDIAN RAILWAY STANDARD  
CODE OF PRACTICE FOR METAL ARC WELDING IN STRUCTURAL  
STEEL BRIDGES CARRYING RAIL, RAIL-CUM-ROAD OR PEDESTRIAN  
TRAFFIC (WELDED BRIDGE CODE)**

ADOPTED – 1972  
REVISED – 2001

**ADDENDUM & CORRIGENDUM SLIP NO. 01      Dated 16.02.2015**

(i) Existing Para 27.1 is to be replaced as under:

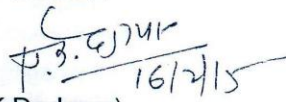
**27. Inspection and Testing of Welded Joints**

**27.1 Inspection and Testing of Weided joints**

Inspection of the welded bridge girders carrying rail or rail-cum-road traffic whether of completely welded type or partially welded type except for foot over-bridges shall be entrusted to RDSO. Accordingly, RDSO shall undertake inspection for the first 1000 tonnes of welded plate girders after which the inspection shall be taken over by the respective Zonal Railway/DFCCIL subject to setting up of RDSO certified quality inspection unit ( to be headed by officer not below the rank of JA grade officer) by the respective Zonal Railway/DFCCIL. However, RDSO is free to inspect the welding work if considered necessary at any stage of work.

The inspection of triangulated welded girders shall continue to be with RDSO.

BY ORDER

  
(A.K.Dadarya)  
Executive Director(B&S)

**LUCKNOW**  
**Dated:16.02.2015**