No. CBS/GSP

Dated 27-08-2014

Principal Chief Engineer:

1. Central Railway, Mumbai CST-400 001.
2. Eastern Railway, Fairlie Place, Kolkata-700 001.
4. East-Coast Railway, Bhubaneswar-751 016.
5. Northern Railway, Baroda House, New Delhi- 110 001.
6. North-Central Railway, Allahabad-211 001.
10. Southern Railway, Park Town, Chennai-600 003.
11. South Central Railway, Rail Nilayam, Secunderabad-500 371.
12. South East Central Railway, Bilaspur-495 004.
13. South Eastern Railway, Garden Reach, Kolkata-700 043.
15. Western Railway, Mumbai-400 020.
16. West-Central Railway, Jabalpur-482 001.


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In reference to above, Addendum and Corrigendum Slip No. 08 dated 27-08-2014 to IRS Specification for Fabrication and Erection of Steel Girder Bridge and Locomotive Turn-Tables (Fabrication Specification) Serial No. IRS-B1-2001 is being sent for your information and necessary action please.


(A.K.Dadarya)
Executive Director (B&S)
For Director General
GOVERNMENT OF INDIA
MINISTRY OF RAILWAYS
(Railway Board)

FABRICATION SPECIFICATION (IRS: B1-2001)

ADOPTED – 1934
REVISED – 2001

Advance & Correction Slip No. 8 Dated 27-08-2014

1. Correction Slip No. 7 is withdrawn.
2. Starting para of Para 39.2.1 is replaced as follows:-

<table>
<thead>
<tr>
<th>S. No.</th>
<th>Existing Para</th>
<th>Revised Para</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td>Para 39.2.1 For locations where the girders are subjected to salt spray such as in close vicinity of the sea and/or over creeks etc. the protective coating by metallizing with sprayed aluminium as given in the Appendix-VII followed by painting as per painting schedule given below may be applied.</td>
<td>For all locations, for all types of New Steel Girder Bridges (including all components), the protective coating by metallizing with sprayed aluminium as given in the Appendix-VII followed by painting as per painting schedule given below may be applied.</td>
</tr>
</tbody>
</table>

3. Para 39.2.2, 39.2.3 and 39.2.4 to be kept in abeyance till issue of adoption of suitable long life painting systems is finalized.

BY ORDER

(A K. Dadarya)
Executive Director(B&S)

LUCKNOW

Dated: 27-08-2014